

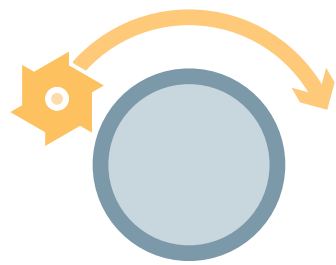
G1



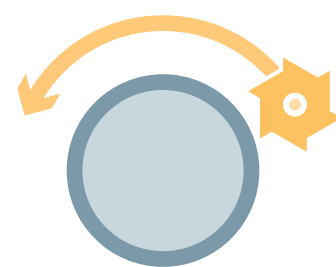
G0



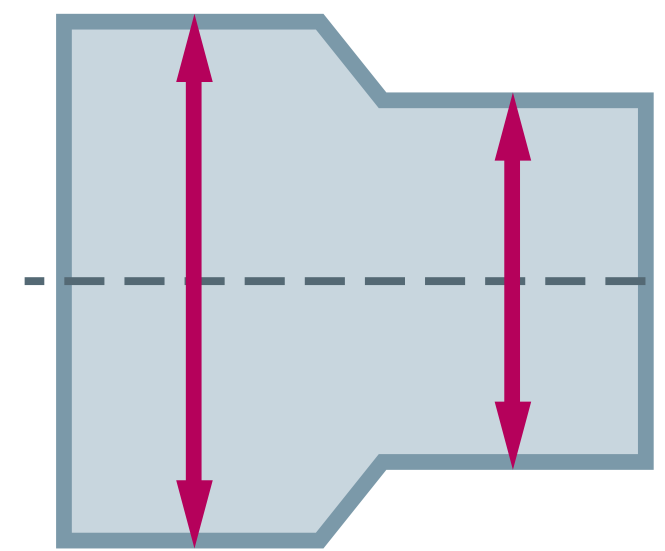
G2



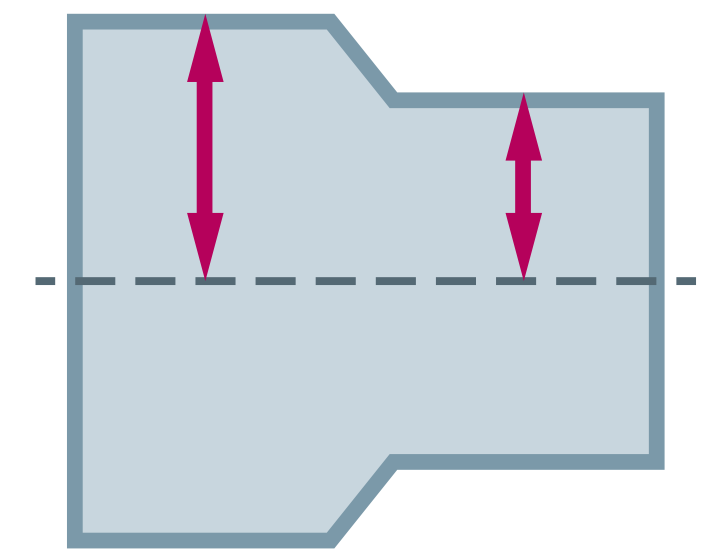
G3



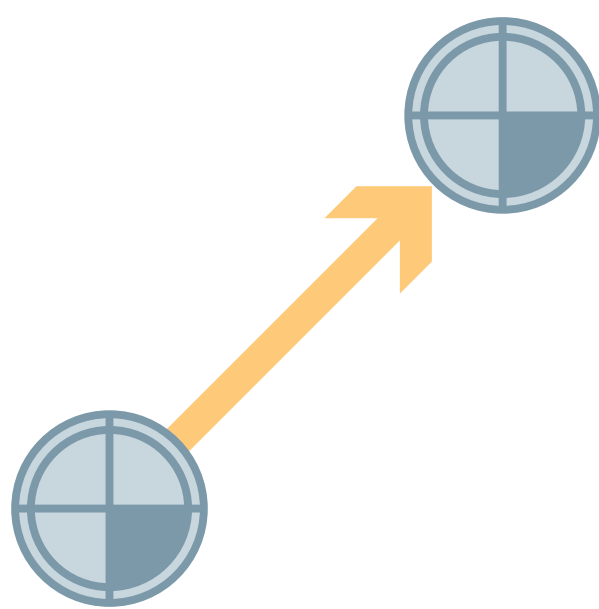
DIAMON



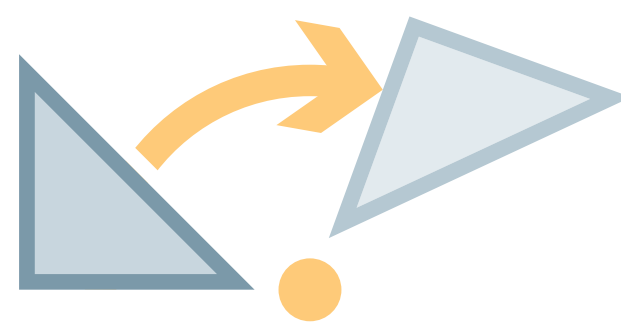
DIAMOF



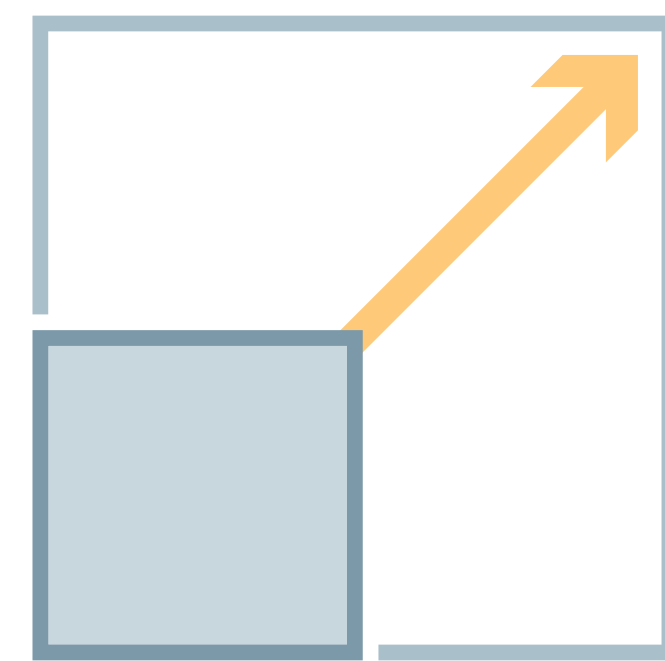
TRANS



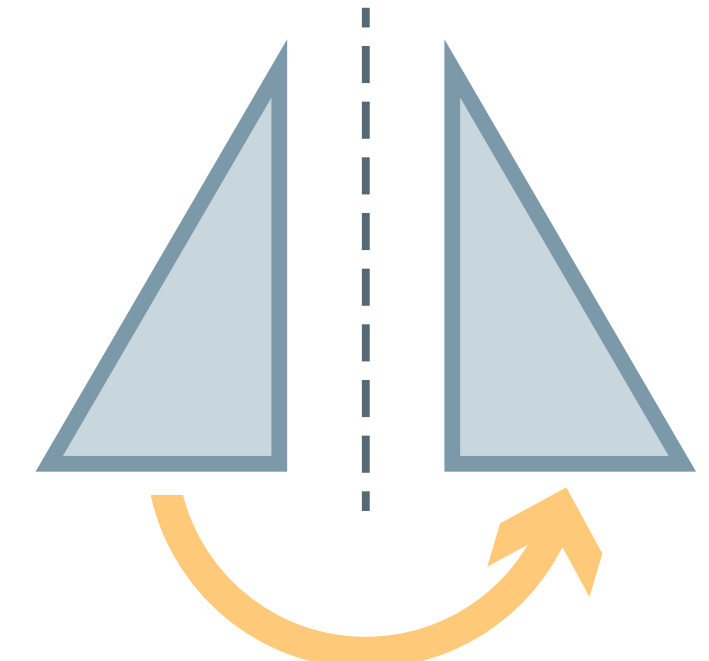
ROT



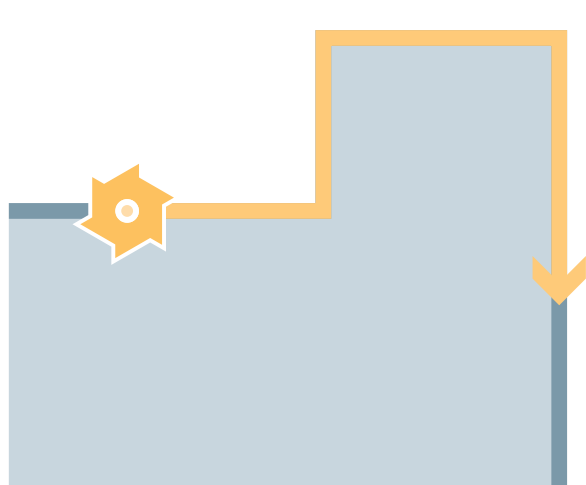
SCALE



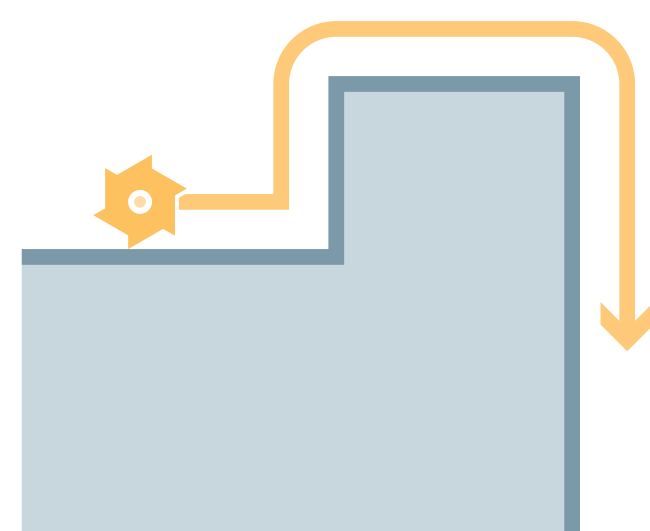
MIRROR



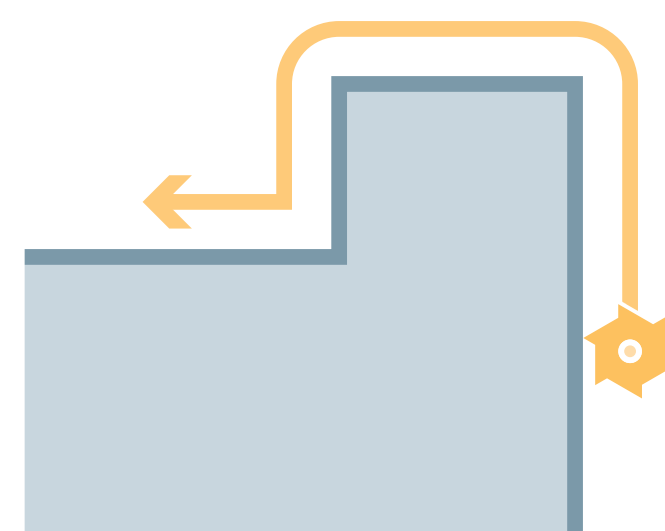
G40



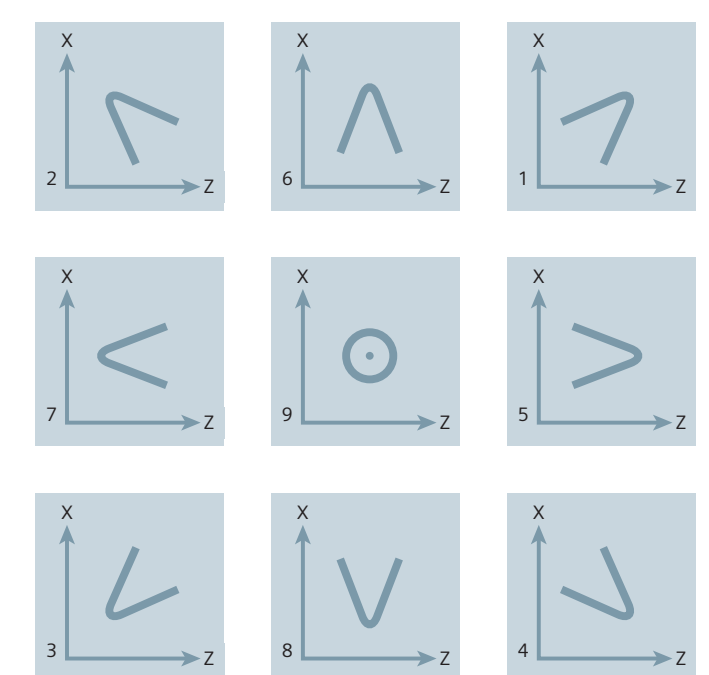
G41



G42



Tool position



Basics

Commands in SINUMERIK
Edition 2017